

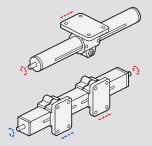
# **Highlights**

# **Configurable Linear Actuators**



Standard Parts. Ganter.

# **Configure your linear actuator:** Four steps to the right product



1

## Select the linear actuator

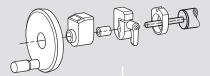
Round or square, one or two spindles, independent or opposing: The type overview on page 2 can assist you in selecting the right linear actuator.

GN 2910 / GN 2911 / GN 2920 / GN 2921 / GN 2930 / GN 2931

2

## **Choose accessories**

The stud lengths on the linear actuator vary depending on the chosen accessories. The type overview on page 25 details the range of possible accessories.



3

# Ordering the linear actuator

The linear actuator can now be ordered customized for the chosen accessories.

# How to order

Standard sec

















GN 2920 - 60 - ST - 100 - 200 - 120 - 150 - RH - 1.5 - D - H54

- 1 Outer diameter of
- 2 Materia
- 3 Stroke L
- 4 Edge distance 1 k

4



# Ordering the accessories and the linear actuator connector





The accessories and the linear actuator connectors must be ordered separately using the corresponding standards. The type overview on page 32 can assist you in selecting the linear actuator connector.

# **Contens**

Configurable linear actuators		
Introduction / overview of types	→ Page	2
Online configurator	→ Page	3
Linear actuators GN 2910	→ Page	4
Square linear actuators GN 2911	→ Page	7
Linear actuators GN 2920	→ Page	10
Square linear actuators GN 2921	→ Page	13
Linear actuators GN 2930	→ Page	16
Square linear actuators GN 2931	→ Page	19
Technical instructions	→ Page	22
Application examples	→ Page	24
Accessories for configurable linear actuators		
Overview of types	→ Page	25
Handwheels GN 9234	→ Page	26
Clamping plates GN 9734	→ Page	27
Position indictors GN 9534 (mechanical counter)	→ Page	28
Position indicators GN 9034 (electronic counter)	→ Page	29
Torque supports GN 295.2	→ Page	30
Torque supports GN 296.2	→ Page	31
Linear actuator connectors		
Overview of types	→ Page	32

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# **Configurable Linear Actuators**

Introduction / Overview of Types



Configurable linear actuators move parts along their horizontal axis. The installed linear actuator connector is moved linearly by the pitch of the drive spindle inside the guide tube. A variety of kinematic designs are available to flexibly cover a wide range of applications. Linear actuators are used anywhere that linear movements are required, such as in machine and plant construction and for format adjustment.

The lengths and strokes of the linear actuators can be freely selected. They can be ordered specifically using the supplemental section of the article number (see order example on each standard sheet). The spindles are available in right and left versions as well as with different pitches. The stud of the threaded spindle, which is used to drive the linear actuator, varies in length depending on the required accessories.

The guide tubes of the configurable linear actuators are made of precision tubes of chrome plated steel or stainless steel with a plain finish. They are combined with the linear actuator connector to create either round or square linear guides.

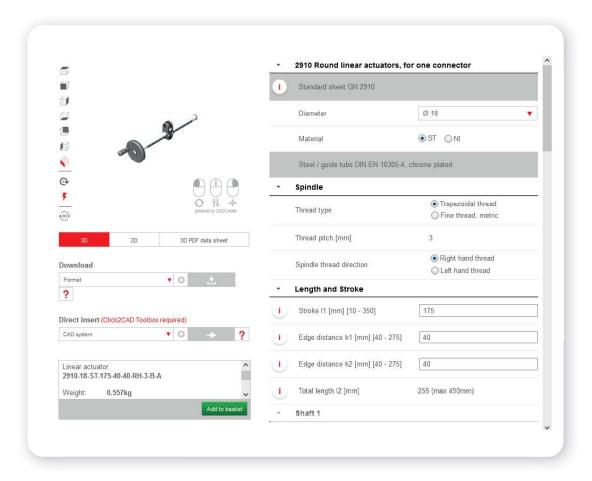
Combining the fully configured linear actuator with a linear actuator connector results in a complete functional unit.

Part no.		Number of required linear actuator	Kinematics	Function	Dimer Guide d <sub>1</sub>	
		connectors			u <sub>1</sub>	5
<b>GN 2910</b> Page 4		1		The installed linear actuator connector is	18 30 40 50 60	<u>-</u>
GN 2911 Page 7		1		moved linearly along the guide tube by the pitch of the spindle thread.	-	30 40 50
GN 2920 Page 10		2		The two linear actuator connectors move	18 30 40 50 60	-
GN 2921 Page 13		2		symmetrically along the guide tube due to the different thread directions.	-	30 40 50
GN 2930 Page 16		2		The linear actuator connectors move along the guide tube	30 40 50 60	-
<b>GN 2931</b> Page 19	1	2		independently of the opposite side due to separate spindles.	-	30 40 50

Page 2 | Highlights - Configurable Linear Actuators







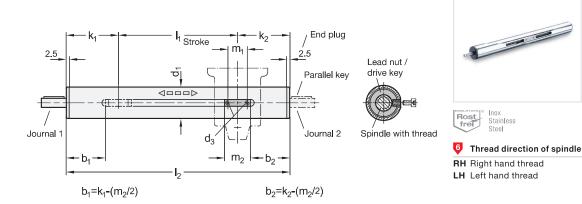
# Simple online configuration and ordering at ganternorm.com

The new online configurator makes configuring your individual linear actuator incredibly easy while providing a complete overview of the various designs and possible accessories. When finished, you can even place an order directly from the configurator.

# **Linear Actuators**

Steel / Stainless Steel, with One Connector





<b>U</b>	3	4	5				
d <sub>1</sub>	I <sub>1</sub>	k <sub>1</sub>	k <sub>2</sub>	d <sub>3</sub>	I <sub>2</sub>	m <sub>1</sub>	m <sub>2</sub>
	Stroke max.	Edge distance 1 min.	Edge distance 2 min.		Total length max. (k <sub>1</sub> +l <sub>1</sub> +k <sub>2</sub> )		
18	350	40	40	M 3	490	17	24
30	1250	57	57	M 4	1455	23	38
40	1570	70	70	M 5	1805	42	54
50	1565	75	75	M 6	1805	42	54
60	1520	88	88	M 8	1805	58	70

## **Specification**

- ST
- Steel
  Guide tube DIN EN 10305-4,
- chrome platedTrapezoidal / fine thread spindle, with ball bearing
- Stainless steel
- NI
- Guide tube EN 10216-5, AISI 304
- Trapezoidal / fine thread spindle, AISI 303, with ball bearing
- Lead nut Gun metal
- End plug Plastic
- Stainless Steel Characteristics → Page 2166
- RoHS

## Information

The guide tubes of the linear actuators GN 2910 are made of precision tubes of chrome plated steel or stainless steel with a plain finish. A continuous spindle with ball bearings at both ends is installed within the guide tube. The guide nut transmits the linear movements to a linear actuator connector along the guide groove via a follower.

A solid linear round guide is created by connecting the guide tube with the hole of the linear actuator connector. Multiple connector types are available and can be adjusted or clamped with low backlash thanks to the slotted holes. Depending on the setup, either the part to be moved is fastened to the connector or the connector itself is installed at the application site such that the entire linear actuator moves.

The overview offers a range of possible accessories that can be installed on the linear actuator in the various configurations. The design and length of the stud varies depending on the accessories, and this must be considered when selecting the linear actuator. The accessories are not included with the linear actuators and must be ordered separately. For assistance, please consult the overview of types on *page 25*.

A linear actuator connector is also needed to build a functioning linear actuator. A wide range of different versions are available to meet the needs of the specific application. The overview of types on *page 32* can assist in making a selection.

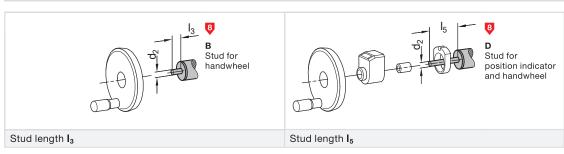


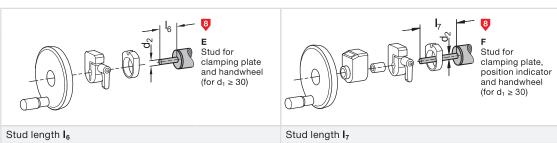


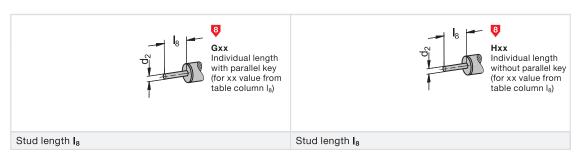
	Spindle pit	ch	Stud diameter	Stud length								
d <sub>1</sub>	Trapezoidal thread	Fine thread, metric	$d_2$	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	I <sub>6</sub>	I <sub>7</sub>	I <sub>8</sub>			
18	3	1	6	16	28	44	-	-	1665			
30	4	1	8	16	36	52	31	67	1667			
40	4	1	12	17	42	59	32	74	1774			
50	4	1	12	18	42	60	33	75	1875			
60	5	1,5	14	19	42	61	34	76	1976			

# **Accessories overview**

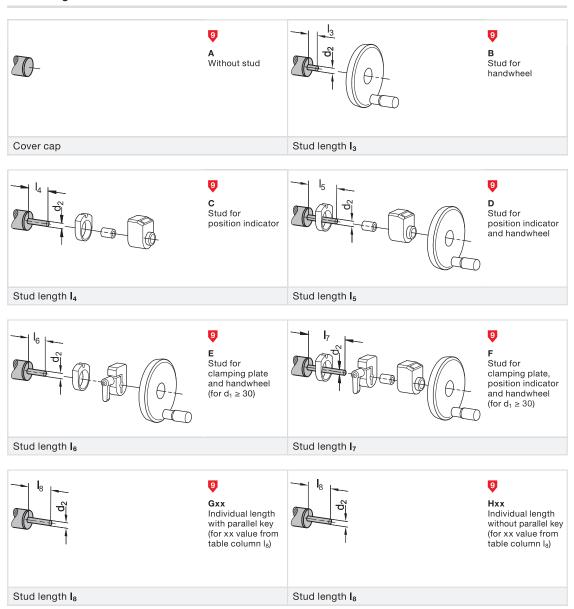
Handwheel GN 9234 → Page 26	Clamping plate GN 9734 → Page 27	Torque support GN 295.2 → Page 30	Position indicator GN 9034 electronic counter → Page 29	Position indicator GN 9534 mechanical counter → Page 28	
<del>-</del> <del>-</del> <del>0</del>	for $d_1 \ge 30$		for $d_1 \ge 30$		$\label{eq:definition} \begin{split} &\text{for } d_1 = 30 \text{ only usable} \\ &\text{up to stroke} \\ &\leq 1000 \text{ mm} \\ &\text{for } d_1 = 60 \text{ only usable} \\ &\text{for trapezoidal thread} \\ &\text{spindles} \end{split}$











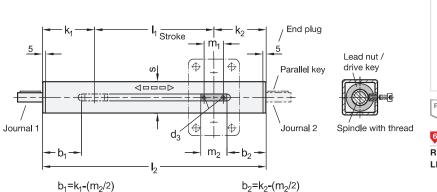
Н	ow to order								
Sta	Standard section Supplemental section								
G	GN 2910 - 30 - ST - 1000 - 200 - 150 - RH - 4 - B - H23								
1	Outer diameter d <sub>1</sub>		4	Edge distance 1 k <sub>1</sub>	7	Spindle pitch			
2	2 Material		5	Edge distance 2 k <sub>2</sub>		Stud design 1			
3	Stroke I <sub>1</sub>		6	Thread direction of spindle	9	Stud design 2			

Page 6 | Highlights - Configurable Linear Actuators

# **Square Linear Actuators**

Steel / Stainless Steel, with One Connector





Rost Stainless	Stainless Steel		
fred Stainless	Stainless Steel		
fred Stainless	Stainless Steel	1	
fred Stainless	Stainless Steel		
fred Stainless	Stainless Steel		
Thread direction of spindle  RH Right hand thread			Stainless Steel hread direction of spindle

<b>U</b>	3	4	5				
s	I <sub>1</sub>	k <sub>1</sub>	$k_2$	$d_3$	l <sub>2</sub>	m <sub>1</sub>	m <sub>2</sub>
	Stroke max.	Edge distance 1 min.	Edge distance 2 min.		Total length max. $(k_1+l_1+k_2)$		
30	1250	59	59	M 4	1460	23	38
40	1570	72	72	M 5	1810	42	54
50	1565	77	77	M 6	1810	42	54

# **Specification**

ST

- Steel
- Guide tube DIN EN 10305-4, chrome plated
- Trapezoidal / fine thread spindle, with ball bearing
- Stainless steel
- Guide tube EN 10216-5, AISI 304
- Trapezoidal / fine thread spindle, AISI 303, with ball bearing
- Lead nut Gun metal
- End plug Plastic
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

The guide tubes of the linear actuators GN 2911 are made of square tubes of chrome plated steel or stainless steel with a plain finish. A continuous spindle with ball bearings at both ends is installed within the guide tube. The guide nut transmits the linear movements to a linear actuator connector along the guide groove via a follower.

A solid linear square guide is created by connecting the guide tube with the hole of the linear actuator connector. The square shape is particularly suited for receiving torsional forces. Multiple connector types are available and can be adjusted or clamped with low backlash thanks to the split design of the holes. Depending on the setup, either the part to be moved is fastened to the connector or the connector itself is installed at the application site such that the entire linear actuator moves.

The overview offers a range of possible accessories that can be installed on the linear actuator in the various configurations. The design and length of the stud varies depending on the accessories, and this must be considered when selecting the linear actuator. The accessories are not included with the linear actuators and must be ordered separately. For assistance, please consult the overview of types on *page 25*.

A linear actuator connector is also needed to build a functioning linear actuator. A wide range of different versions are available to meet the needs of the specific application. The overview of types on *page 32* can assist in making a selection.

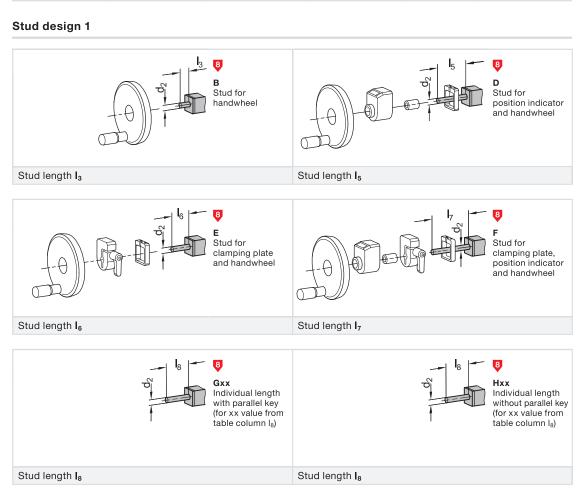




	Spindle pit	ch	Stud diameter	Stud length	d length							
s	Trapezoidal thread	Fine thread, metric	$d_2$	l <sub>3</sub>	l <sub>4</sub>	l <sub>5</sub>	I <sub>6</sub>	<b>I</b> <sub>7</sub>	l <sub>8</sub>			
30	4	1	8	16	36	52	31	67	1667			
40	4	1	12	17	42	59	32	74	1774			
50	4	1	12	18	42	60	33	75	1875			

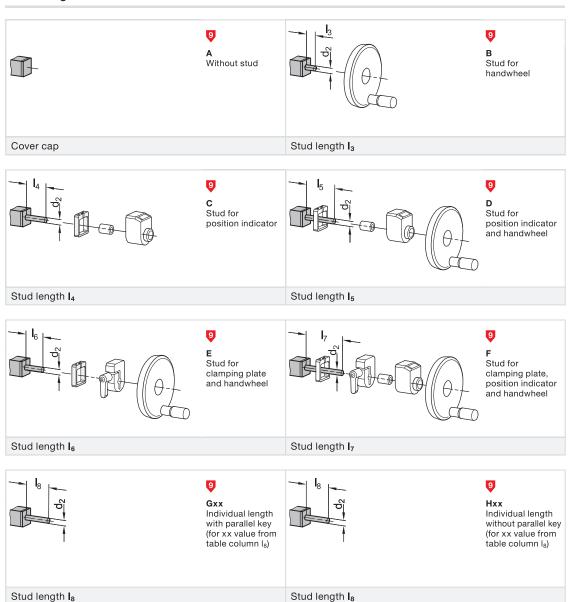
# **Accessories overview**

Handwheel GN 9234 → Page 26	Clamping plate GN 9734 → Page 27	Torque support GN 296.2 → Page 31	Position indicator GN 9034 electronic counter → Page 29	Position indicator GN 9534 mechanical counter → Page 28
- <del>-</del> - <del>0</del>				for $d_1 = 30$ only usable up to stroke $\leq 1000$



Page 8 | Highlights - Configurable Linear Actuators



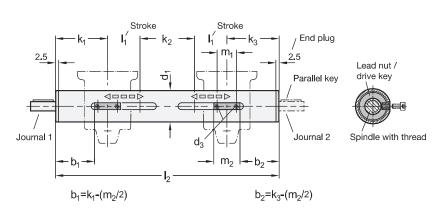


Нс	ow to order					
Sta	andard section	Supplemental secti	tior	n		
G	<b>1 2</b> N 2911 - 40 - NI -	3 4 5 - 800 - 150 -12	•	6 7 8 9 - LH -4 - B - G34		
1	Square s	4	4	Edge distance 1 k <sub>1</sub>	7	Spindle pitch
2	2 Material		5	Edge distance 2 k <sub>2</sub>		Stud design 1
3	Stroke I <sub>1</sub>	6	3	Thread direction of spindle	9	Stud design 2

# **Linear Actuators**

Steel / Stainless Steel, with Two Opposing Connectors









# Thread direction of spindle

RH Right hand thread for stud 1, left hand thread for stud 2

LH Left hand thread for stud 1, right hand thread for stud 2

<b>V</b>	3	4	5	6		101	Stud Z	
d <sub>1</sub>	I <sub>1</sub> Stroke max.	<b>k</b> <sub>1</sub> Edge distance 1 min.	<b>k<sub>2</sub></b> Intermediate distance min.	<b>k</b> <sub>3</sub> Edge distance 2 min.	d <sub>3</sub>	$I_2$ Total length max. $(k_1+k_2+k_3+2*l_1)$	m <sub>1</sub>	m <sub>2</sub>
18	167	40	32	40	M 3	505	17	24
30	601	57	50	57	M 4	1455	23	38
40	753	70	66	70	M 5	1805	42	54
50	748	75	70	75	M 6	1805	42	54
60	715	93	90	93	M 8	1805	58	70

# **Specification**

2

N

- ST
- Steel
  Guide tube DIN EN 10305-4, chrome plated
- Trapezoidal / fine thread spindle, with ball bearing
- Stainless steel
- Guide tube EN 10216-5, AISI 304
- Trapezoidal / fine thread spindle, AISI 303, with ball bearing
- Lead nut Gun metal
- End plug Plastic
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

The guide tubes of the linear actuators GN 2920 are made of precision tubes of chrome plated steel or stainless steel with a plain finish. A spindle with ball bearings at both ends is installed within the guide tube and consists of one part with left hand thread and one part with right hand thread. The guide nuts positioned on the left and right transmit the symmetrical and opposing linear movements to two linear actuator connectors along the guide groove via two followers.

A solid linear round guide is created by connecting the guide tube with the holes of the linear actuator connectors. Multiple connector types are available and can be adjusted or clamped with low backlash thanks to the slotted holes. Depending on the setup, either the part to be moved is fastened to the connector or the connector itself is installed at the application site such that the entire linear actuator moves

The overview offers a range of possible accessories that can be installed on the linear actuator in the various configurations. The design and length of the stud varies depending on the accessories, and this must be considered when selecting the linear actuator. The accessories are not included with the linear actuators and must be ordered separately. For assistance, please consult the overview of types on *page 25*.

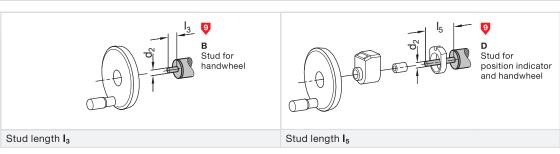
Linear actuator connectors are also needed to build a functioning linear actuator. A wide range of different versions are available to meet the needs of the specific application. The overview of types on *page 32* can assist in making a selection.

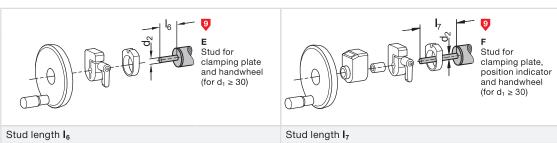


	8									
	Spindle pitch		Stud diameter	Stud length						
d <sub>1</sub>	Trapezoidal thread	Fine thread, metric	$d_2$	l <sub>3</sub>	l <sub>4</sub>	l <sub>5</sub>	I <sub>6</sub>	I <sub>7</sub>	I <sub>8</sub>	
18	3	1	6	16	28	44	-	-	1665	
30	4	1	8	16	36	52	31	67	1667	
40	4	1	12	17	42	59	32	74	1774	
50	4	1	12	18	42	60	33	75	1875	
60	5	1.5	14	19	42	61	34	76	1976	

## **Accessories overview**

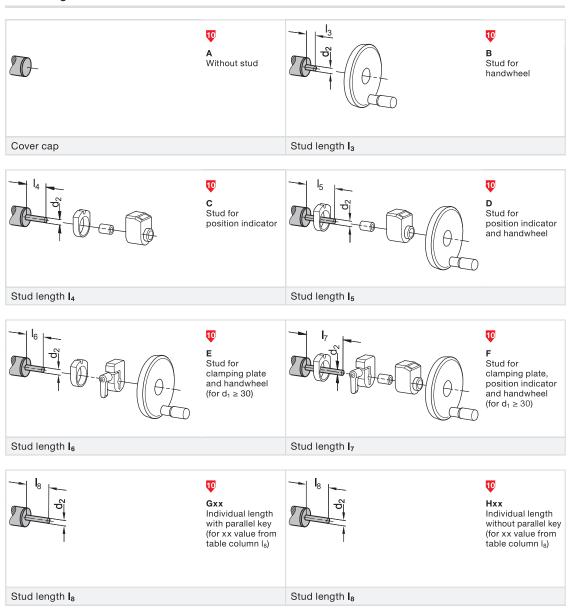
Handwheel GN 9234	Clamping plate GN 9734	Torque support GN 295.2	Position indicator GN 9034 electronic counter	Position indicator GN 9534 mechanical counter
→ Page 26	→ Page 27	→ Page 30	→ Page 29	→ Page 28
	for $d_1 \ge 30$		for $d_1 \ge 30$	











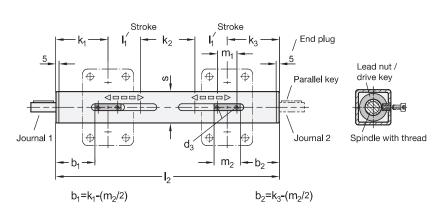
Н	ow to order								
Sta	andard section Supplemental se	ectio	n						
<b>1 2 3 4 5 6 7 8 9 10</b> GN 2920 - 60 - ST - 100 - 200 - 120 - 150 - RH - 1,5 - D - H54									
1	Outer diameter d₁	5	Intermediate distance k <sub>2</sub>	9	Stud design 1				
			_		3				
2	Material	6	Edge distance 2 k <sub>3</sub>	10	Stud design 2				
2	·	6	Edge distance 2 k <sub>3</sub> Thread direction of spindle						

Page 12 | Highlights - Configurable Linear Actuators

# **Square Linear Actuators**

Steel / Stainless Steel, with Two Opposing Connectors









# Thread direction of spindle

RH Right hand thread for stud 1, left hand thread for stud 2

**LH** Left hand thread for stud 1, right hand thread for stud 2

<b>U</b>	3	4	5	6				
S	I <sub>1</sub> Stroke max.	<b>k</b> <sub>1</sub> Edge distance 1 min.	<b>k<sub>2</sub></b> Intermediate distance min.	<b>k</b> <sub>3</sub> Edge distance 2 min.	d <sub>3</sub>	$I_2$ Total length max. $(k_1+k_2+k_3+2*I_1)$	m <sub>1</sub>	m <sub>2</sub>
30	601	59	50	59	M 4	1460	23	38
40	753	72	66	72	M 5	1810	42	54
50	748	77	70	77	M 6	1810	42	54

# Specification

Steel

2 ST

N

- Guide tube DIN EN 10305-4, chrome plated
- Trapezoidal / fine thread spindle, with ball bearing
- Stainless steel
  - ess steel
  - Guide tube EN 10216-5, AISI 304
- Trapezoidal / fine thread spindle, AISI 303, with ball bearing
- Lead nut Gun metal
- End plug Plastic
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

The guide tubes of the linear actuators GN 2921 are made of square tubes of chrome plated steel or stainless steel with a plain finish. A spindle with ball bearings at both ends is installed within the guide tube and consists of one part with left hand thread and one part with right hand thread. The guide nuts positioned on the left and right transmit the symmetrical and opposing linear movements to two linear actuator connectors along the guide groove via two followers.

A solid linear square guide is created by connecting the guide tube with the holes of the linear actuator connectors. The square shape is particularly suited for receiving torsional forces. Multiple connector types are available and can be adjusted or clamped with low backlash thanks to the split design of the holes. Depending on the setup, either the part to be moved is fastened to the connector or the connector itself is installed at the application site such that the entire linear actuator moves.

The overview offers a range of possible accessories that can be installed on the linear actuator in the various configurations. The design and length of the stud varies depending on the accessories, and this must be considered when selecting the linear actuator. The accessories are not included with the linear actuators and must be ordered separately. For assistance, please consult the overview of types on *page 25*.

Linear actuator connectors are also needed to build a functioning linear actuator. A wide range of different versions are available to meet the needs of the specific application. The overview of types on *page 32* can assist in making a selection.

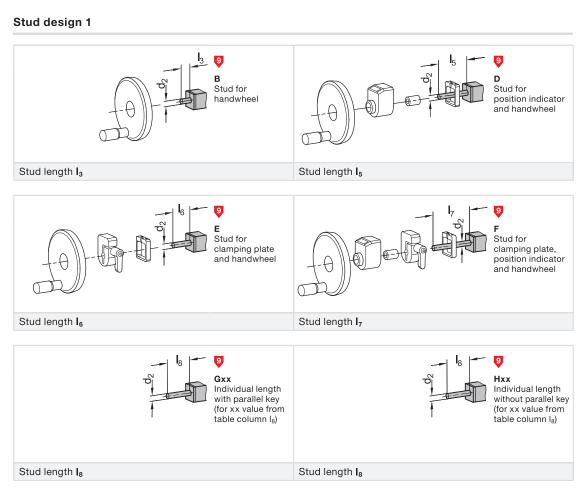




	Spindle pitch		Stud diameter	Stud length					
s	Trapezoidal thread	Fine thread, metric	d <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	l <sub>5</sub>	I <sub>6</sub>	<b>I</b> <sub>7</sub>	l <sub>8</sub>
30	4	1	8	16	36	52	31	67	1667
40	4	1	12	17	42	59	32	74	1774
50	4	1	12	18	42	60	33	75	1875

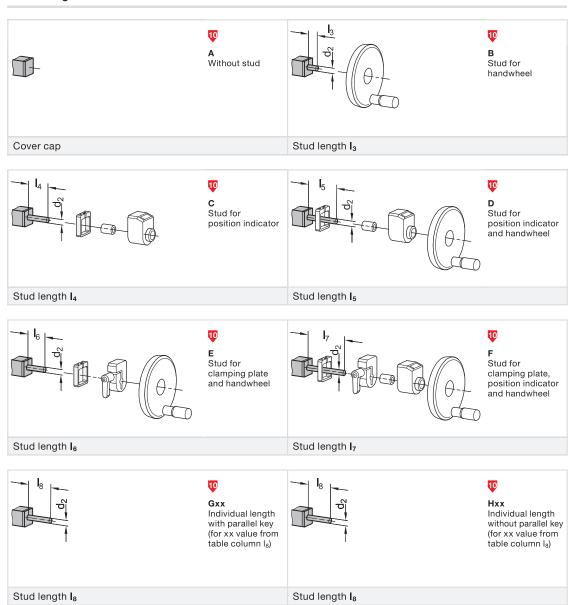
# **Accessories overview**

Handwheel GN 9234 → Page 26	Clamping plate GN 9734 → Page 27	Torque support GN 296.2 → Page 31	Position indicator GN 9034 electronic counter → Page 29	Position indicator GN 9534 mechanical counter → Page 28



Page 14 | Highlights - Configurable Linear Actuators



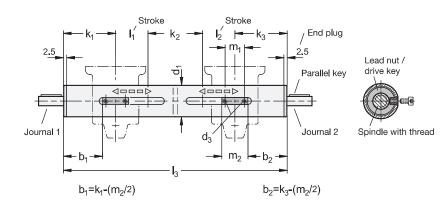


Н	ow to order								
Standard section Supplemental section									
	7 2 3 4	5	6 7 8 9 10						
G	N 2921 - 40 - ST - 200 - 150 - 1	110	)-100-RH-4-F-H60						
1	Square s	5	Intermediate distance k <sub>2</sub>	9	Stud design 1				
2	Material	6	Edge distance 2 k <sub>3</sub>	10	Stud design 2				
3	Stroke I <sub>1</sub>	7	Thread direction of spindle						
4	Edge distance 1 k <sub>1</sub>	8	Spindle pitch						

# **Linear Actuators**

Steel / Stainless Steel, with Two Independent Connectors









Thread direction of spindle 1

RH Right hand thread LH Left hand thread

Thread direction of spindle 2

RH Right hand thread
LH Left hand thread

V	3	4	5	6	7				
d <sub>1</sub>	I <sub>1</sub>	l <sub>2</sub>	k <sub>1</sub>	k <sub>2</sub>	k <sub>3</sub>	d <sub>3</sub>	l <sub>3</sub>	m <sub>1</sub>	$m_2$
	Stroke 1 max.	Stroke 2 max.	Edge distance 1 min.	Intermediate distance min.	Edge distance 2 min.		Total length max. (k <sub>1</sub> +k <sub>2</sub> +k <sub>3</sub> +l <sub>1</sub> +l <sub>2</sub> )		
30	601	601	57	50	57	M 3	1455	23	38
40	753	753	76	66	76	M 4	1805	42	54
50	748	748	80	70	80	M 5	1805	42	54
60	715	715	98	90	98	M 6	1805	58	70

# **Specification**

Steel

- 2
- ST

N

- Guide tube DIN EN 10305-4, chrome plated
- Trapezoidal / fine thread spindle, with ball bearing
- Stainless steel
- Guide tube EN 10216-5, AISI 304
- Trapezoidal / fine thread spindle, AISI 303, with ball bearing
- Lead nut Gun metal
- End plug Plastic
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

The guide tubes of the linear actuators GN 2930 are made of precision tubes of chrome plated steel or stainless steel with a plain finish. Two independent spindles with ball bearings at both ends are installed within the guide tube. The thread direction of the spindles can be chosen independently for each side. The guide nuts on each of the spindles transmit the linear movements to the linear actuator connector along the guide groove via a follower, independently of the opposite side.

A solid linear round guide is created by connecting the guide tube with the holes of the linear actuator connectors. Multiple connector types are available and can be adjusted or clamped with low backlash thanks to the slotted holes. Depending on the setup, either the part to be moved is fastened to the connector or the connector itself is installed at the application site such that the entire linear actuator moves.

The overview offers a range of possible accessories that can be installed on the linear actuator in the various configurations. The design and length of the stud varies depending on the accessories, and this must be considered when selecting the linear actuator. The accessories are not included with the linear actuators and must be ordered separately. For assistance, please consult the overview of types on page 25.

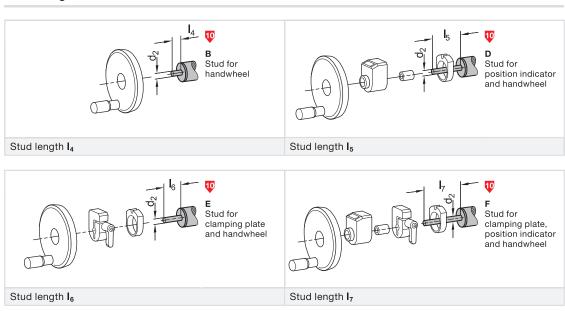
Linear actuator connectors are also needed to build a functioning linear actuator. A wide range of different versions are available to meet the needs of the specific application. The overview of types on *page 32* can assist in making a selection.



	9		12							
	Spindle pitch of spindle 1		Spindle pitch of spindle 2		Stud diameter	Stud length				
d <sub>1</sub>	Trapezoidal thread	Fine thread, metric	Trapezoidal thread	Fine thread, metric	d <sub>2</sub>	<b>I</b> 4	<b>I</b> <sub>5</sub>	l <sub>6</sub>	l <sub>7</sub>	I <sub>8</sub>
30	4	1	4	1	8	16	52	31	67	1665
40	4	1	4	1	12	17	59	32	74	1774
50	4	1	4	1	12	18	60	33	75	1875
60	5	1,5	5	1,5	14	19	61	34	76	1976

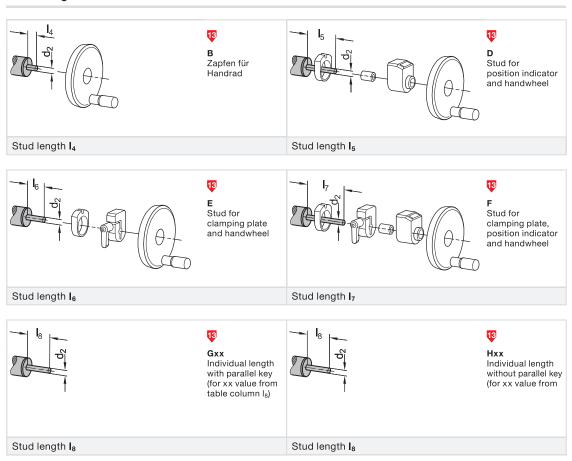
# **Accessories overview**

Handwheel GN 9234	Clamping plate GN 9734	Torque support GN 295.2	Position indicator GN 9034 electronic counter	Position indicator GN 9534 mechanical counter
→ Page 26	→ Page 27	→ Page 30	→ Page 29	→ Page 28
<del>-0</del>				for $d_1 = 60$ only usable for trapezoidal thread spindles









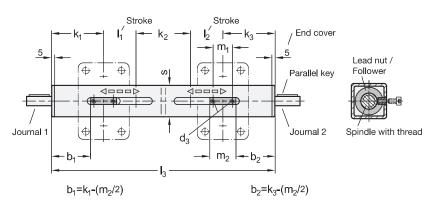
Н	ow to order				
Sta	andard section Supplen	nental sectio	on		
G	<b>1 2 3</b> N 2930 - 40 - NI - 620 -	<b>4 5</b> 350 - 120	6 7 8 9 0 11 0-100-110-RH-4-B-LH	<b>₽</b> I-1-F	
1	Outer diameter d <sub>1</sub>	6	Intermediate distance k <sub>2</sub>	11	Thread direction of spindle 2
2	Material	7	Edge distance 2 k <sub>3</sub>	12	Spindle pitch 2
3	Stroke 1 I <sub>1</sub>	8	Thread direction of spindle 1	13	Stud design 2
4	Stroke 2 I <sub>2</sub>	9	Spindle pitch 1		
5	Edge distance 1 k <sub>1</sub>	10	Stud design 1		

Page 18 | Highlights - Configurable Linear Actuators

# **Square Linear Actuators**

Steel / Stainless Steel, with Two Opposing Connectors









Thread direction of spindle 1

RH Right hand thread LH Left hand thread

Thread direction of spindle 2

RH Right hand thread

V	<b>Q</b>	4	5	6	V		LH Leiti	ianu imeac	4
s	I <sub>1</sub> Stroke 1 max.	l <sub>2</sub> Stroke 2 max.	<b>k</b> <sub>1</sub> Edge distance 1 min.	<b>k</b> <sub>2</sub> Intermediate distance min.	<b>k</b> <sub>3</sub> Edge distance 2 min.	d <sub>3</sub>	$I_3$ Total length max. $(k_1+k_2+k_3+l_1+l_2)$	m <sub>1</sub>	m <sub>2</sub>
30	601	601	59	50	59	M 4	1460	23	38
40	753	753	78	66	78	M 5	1810	42	54
50	748	748	82	70	82	M 6	1810	42	54

# Ausführung

# ST

NI

## Steel

- Guide tube DIN EN 10305-4, chrome plated
- Trapezoidal / fine thread spindle, with ball bearing
- Stainless steel
- Guide tube EN 10216-5, AISI 304
- Trapezoidal / fine thread spindle, AISI 303, with ball bearing
- Lead nut Gun metal
- End plug
- Stainless Steel Characteristics → Page 2166
- RoHS

# Hinweis

The guide tubes of the linear actuators GN 2931 are made of square tubes of chrome plated steel or stainless steel with a plain finish. Two independent spindles with ball bearings at both ends are installed within the guide tube. The thread direction of the spindles can be chosen independently for each side. The guide nuts on each of the spindles transmit the linear movements to the linear actuator connector along the guide groove via a follower, independently of the opposite side.

A solid linear square guide is created by connecting the guide tube with the holes of the linear actuator connectors. The square shape is particularly suited for receiving torsional forces. Multiple connector types are available and can be adjusted or clamped with low backlash thanks to the split design of the holes. Depending on the setup, either the part to be moved is fastened to the connector or the connector itself is installed at the application site such that the entire linear actuator moves.

The overview offers a range of possible accessories that can be installed on the linear actuator in the various configurations. The design and length of the stud varies depending on the accessories, and this must be considered when selecting the linear actuator. The accessories are not included with the linear actuators and must be ordered separately. For assistance, please consult the overview of types on page 25.

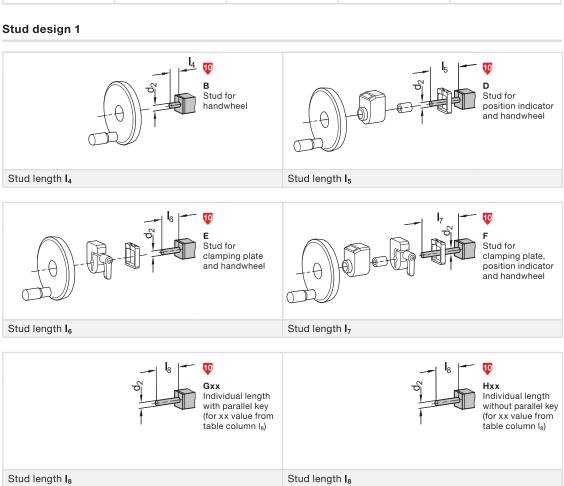
Linear actuator connectors are also needed to build a functioning linear actuator. A wide range of different versions are available to meet the needs of the specific application. The overview of types on page 32 can assist in making a selection.



	9		12	<b>©</b>									
	Spindle pitch of spindle 1		Spindle pitch of spindle 2		Stud diameter	Stud length							
d <sub>1</sub>	Trapezoidal thread	Fine thread, metric	Trapezoidal thread	Fine thread, metric	$d_2$	I <sub>4</sub>	l <sub>5</sub>	I <sub>6</sub>	l <sub>7</sub>	I <sub>8</sub>			
30	4	1	4	1	8	16	52	31	67	1667			
40	4	1	4	1	12	17	59	32	74	1774			
50	4	1	4	1	12	18	60	33	75	1875			

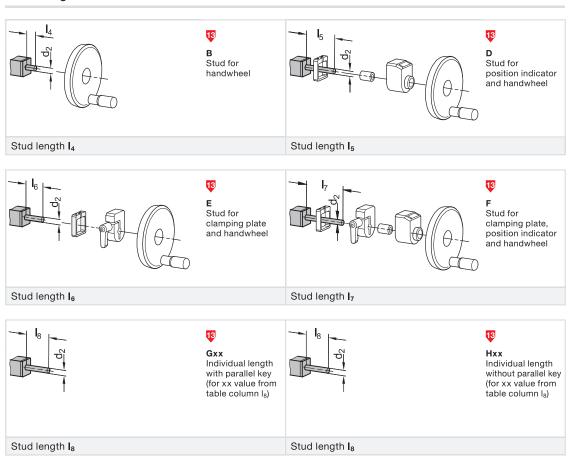
## Accessories overview

Handwheel GN 9234 → Page 26	Clamping plate GN 9734 → Page 27	Torque support GN 296.2 → Page 31	Position indicator GN 9034 electronic counter → Page 29	Position indicator GN 9534 mechanical counter → Page 28



Page 20 | Highlights - Configurable Linear Actuators





Н	ow to order									
Standard section Supplemental section										
G	1 2 3 4 N 2931 - 40 - NI - 620 - 350 -	5 120	<b>7 8 9 10 11 1 10 11 10 11 10 11 10 11 10 11 10 11 11</b>	•						
1	Square d₁	6	Intermediate distance k <sub>2</sub>	11	Thread direction of spindle 2					
2	Material	7	Edge distance 2 k <sub>3</sub>	12	Spindle pitch 2					
3	Stroke 1 I <sub>1</sub>	8	Thread direction of spindle 1	13	Stud design 2					
4	Stroke 2 I <sub>2</sub>	9	Spindle pitch 1							
5	Edge distance 1 k <sub>1</sub>	10	Stud design 1							

# **Configurable Linear Actuators**

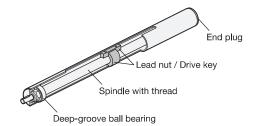
Technical Instructions



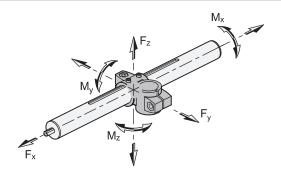
# **Technical Description**

The linear actuators have a guide nut that is moved axially by means of the threaded spindle with ball bearings. The follower prevents twisting and forms the connection to the installed linear actuator connector.

Tube clamps are available in a wide variety of different designs for fastening the linear actuators.



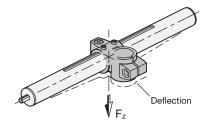
# **Load Data**



Ø Linear	Fx in N	Fy in N			Fz in N			Mx in Nm	Му	Mz	
actuator		I = 500	I = 1000	I = 1500	I = 500	= 500 I = 1000		in Nm	in Nm	in Nm	
18	400	80	-	-	65	-	-	1,5	4,5	4,5	
30	850	500	70	15	550	55	10	6,5	15	15	
40	1100	2150	250	65	1900	150	50	15	42	42	
50	1750	3100	650	150	3100	650	150	29	69	69	
60	2600	4550	1500	400	4550	1400	350	45	125	125	

# **Deflection / Elastic Deformation**

The maximum permissible forces and torques given in the table result in elastic deformation of the linear actuator. With the values listed, this amounts to approximately 0.4 mm. The figure shows this deformation using force  $F_z$  as example.



# Positioning precision

The positioning precision indicates the amount of deviation with which a specific position can be reached. The table indicates the maximum occurring deviation.

Max. deviation	
Trapezoidal thread drive	Find thread drive
± 0.1 mm / 300 mm Hub	± 0.1 mm / 300 mm Hub

# **Configurable Linear Actuators**

Technical Instructions



## Repeatability

The repeatability indicates how precisely a position can be reached multiple times under identical conditions. In general, the repeatability is higher than the positioning precision because manufacturing tolerances have no influence on the repeatability. With the trapezoidal and fine thread drives used, the repeatability is  $\pm 0.05$  mm.

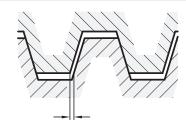
# **Guidance Accuracy**

The precision guide tubes of the linear actuators are made of steel as per DIN EN 10305-4 and are also chrome plated. The stainless steel design makes use of stainless steel precision tubes as per EN 10216-5.

## **Backlash on Reversal**

The play between the thread flanks of the spindle and the spindle nut results in idling when the drive direction is changed. Before the connector moves in the opposite direction, this play must first be overcome.

This backlash on reversal prevents the spindle nut and spindle from jamming up. For linear actuators with trapezoidal and fine thread spindles, the backlash on reversal is 0.2 mm.



## Self-Braking

Because the pitch angle of trapezoidal and fine thread spindles is smaller than the angle of friction, these spindles are self-braking. It is not possible to push the linear actuator connector. The spindle can also be additionally secured with an external spindle lock by means of clamping plates.

# Lifespan

The lifespan of linear actuators in a given application depends on the expected environmental conditions.

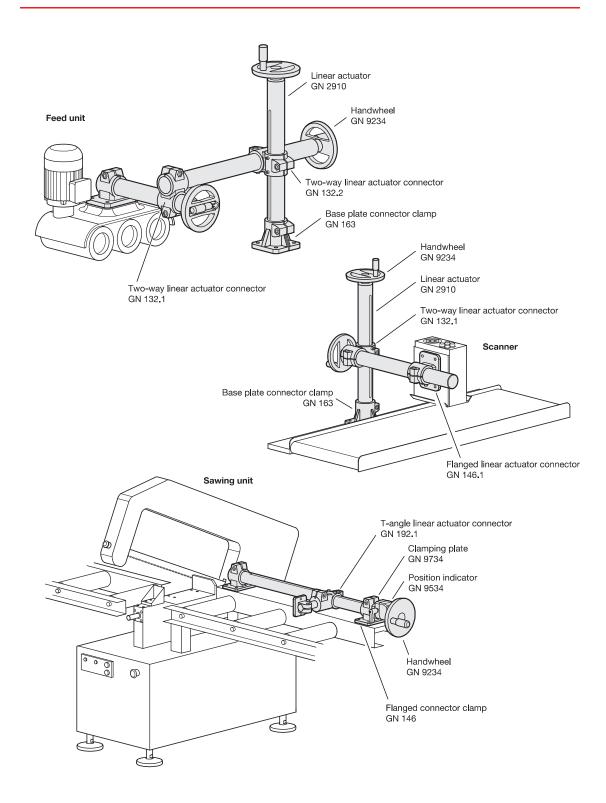
The following factors come into play:

- Installation position
- Load moved
- Movement speed
- Movement frequency
- Ambient temperature
- Compliance with maintenance intervals

#### **Environmental Conditions**

The linear actuators are designed for ambient temperatures from -20 °C to +100 °C. In general, large temperature fluctuations and condensing humidity should be avoided.





Page 24 | Highlights - Configurable Linear Actuators

# **Accessories for Configurable Linear Actuators**





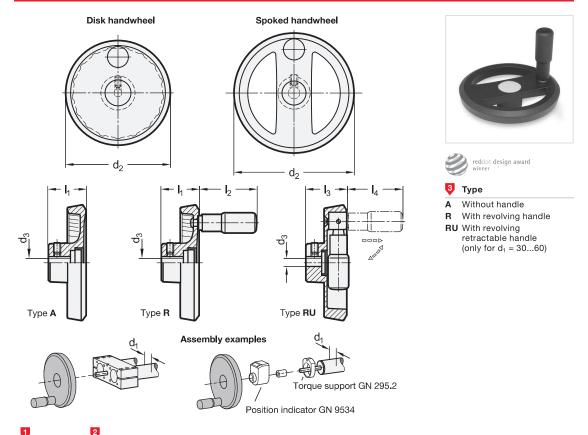
The accessories include parts that supplement the linear actuators or improve their usability. For example, handwheels can be used for operating the linear actuators, position indicators for monitoring the position and clamping plates for locking the spindle in place. The torque supports provide protection against twisting when installing a position indicator and clamping plate. The matching accessories can be selected on the various standard sheets based on the diameter of the chosen linear actuator.

Code no.	Characteristics	Cross-section			
		d <sub>1</sub>	s		
GN 9234 Page 26	Handwheels GN 9234 are used for manually operating linear actuators and are available with a variety of handle designs.	18 30 40 50 60	30 40 50		
GN 9734 Page 27	Clamping plates GN 9734 are used to lock the threaded spindle to prevent unintended movement out of the current position.	30 40 50 60	30 40 50		
GN 9534 Page 28	Position indicators GN 9534 indicate the current position of the linear actuator connector using a mechanical counter. The supplied adapter bushing serves as the connection between the stud of the linear actuator connector and the hollow shaft of the position indicator.	18 30 40 50 60	30 40 50		
GN 9034 Page 29	Position indicators GN 9034 indicate the current position of the linear actuator connector using a display. The supplied adapter bushing serves as the connection between the stud of the linear actuator connector and the hollow shaft of the position indicator.	30 40 50 60	30 40 50		
GN 295.2 Page 30	Torque supports GN 295.2 are needed for installing clamping plates and position indicators on round linear actuators.	18 30 40 50 60	-		
GN 296.2 Page 31	Torque supports GN 296.2 are needed for installing clamping plates and position indicators on square linear actuators.	-	30 40 50		

# **Handwheels**

for Linear Actuators, Aluminum, Powder Coated





V	<b>Y</b>						
d <sub>1</sub>	d <sub>2</sub>		<b>d</b> <sub>3</sub> H7	I₁ ≈	I₂ ≈	I <sub>3</sub> ≈	I <sub>4</sub> ≈
Ø Linear actuator	Disk handwheel	Spoked handwheel	Bore				
18	80	-	6	26	43,5	-	-
30	100	-	8	30	58	39	56,5
40	100	-	12	30	58	39	56,5
40	-	125	12	33,5	61,5	45	60,5
50	-	140	12	36,5	76,5	47	75,5
60	-	160	14	39,5	76,5	48	75,5

# **Specification**

4

# Aluminum die casting

- Machined hub
- Turned rim
- Powder coated

Black, RAL 9005, textured finish

- Concentricity and axial run-out tolerance of the rim < 0.4</li>
- Revolving handles / Retractable handles GN 798.2 / GN 798.3
- Keyway JS9 DIN 6885 Page 1  $\rightarrow$  Page 2078
- Cross Holes GN 110 → Page 2080
- ISO Fundamental Tolerances → Page 2151
- RoHS

## Information

Handwheels GN 9234 are intended for use with linear actuators and are designed as disk or spoked handwheels, depending on their size.

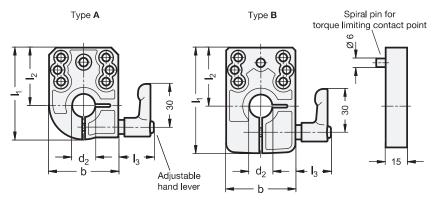
The applied torque is transmitted by means of a parallel key, and the handwheel is secured axially with the supplied grub screw. The handwheels can be ordered without handles, with revolving handles or with revolving retractable handles.

How to order	1	d <sub>1</sub>
	2	d <sub>2</sub>
1 2 3 4	3	Туре
GN 9234-30-100-R-SW	4	Finish

# **Clamping Plates**

for Configurable Linear Actuators



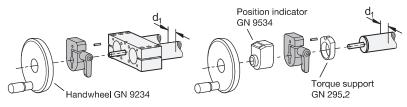




#### 2 Type

- A For mechanical position indicators or without position indicator
- For electronic position indicators







d <sub>1</sub>	b	d <sub>2</sub> F9		I <sub>1</sub>			$I_3$	Compatible with position		
Ø Linear actuator			Type A	Type B	Type A	Type B		Type A	Type B	
30	33	8	47	55	30,5	30,5	24,5	GN 9534	GN 9034	
40	48	12	66,5	73	43	40,5	24,5	GN 9534	GN 9034	
50	48	12	66,5	73	43	40,5	24,5	GN 9534	GN 9034	
60	48	14	66,5	73	43	40,5	24,5	GN 9534	GN 9034	

# Specification

- Zinc die casting Powder coated Black, textured finish
- Spiral pin ISO 8750 Stainless steel
- Adjustable hand lever GN 302.1
- Zinc die casting Powder coated Black, RAL 9005, textured finish
- Threaded insert Stainless steel AISI 303

→ Page 451

- ISO Fundamental Tolerances → Page 2151
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

Clamping plates GN 9734 are used to fix the spindles of configurable linear actuators in place after adjustment.

Using a hand lever, the bore diamter of the clamping plate is reduced until the spindle stem of the linear actuator is clamped, preventing unintentional adjustment of the approached position.

The enclosed spiral pin connects the clamping plate to the torque support, preventing it from twisting. If no position indicator is mounted to the linear actuator, as shown in the example, type A is recommended.

#### see also.

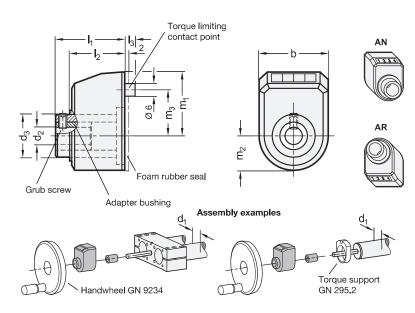
- Torque Supports GN 295.2 / GN 296.2 → Page 30 / 31
- Position Indicators GN 9034 (Electronic Counter) → Page 29
- Position Indicators GN 9534 (Mechanical Counter) → Page 28

How to order	1	d <sub>1</sub>
GN 9734-40-A	2	Туре

# **Position Indicators**

for Configurable Linear Actuators, Mechanical Counter







- **3** Туре
- R Numbers ascending clockwise
- Numbers ascending anti-clockwise
- 5 Installation (Front view)

AN On the chamfer, above

AR On the chamfer, below

<b>U</b>	2													
<b>d</b> <sub>1</sub> Ø Linear actuator	<b>p</b> Spindle pitch Linear actuator	Counter	Indication after one spindle revolution	b	<b>d</b> <sub>2</sub> H7	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	m <sub>1</sub>	m <sub>2</sub>	m <sub>3</sub>	Grub screw	Max. rpm
18	3	003	003	24	6	14	26	21	5	28,5	10	18	M 3	1500
30	4	004.0	0 0 4 0	33	8	20	33	26	5,5	30,5	16,5	22	M 4	625
30	1	001.0	0010	33	8	20	33	26	5,5	30,5	16,5	22	M 4	1500
40	4	0004.0	00040	48	12	29	37	30	6	43,5	23	30	M 5	625
40	1	0001.0	00010	48	12	29	37	30	6	43,5	23	30	M 5	1500
50	4	0004.0	00040	48	12	29	37	30	6	43,5	23	30	M 5	625
50	1	0001.0	00010	48	12	29	37	30	6	43,5	23	30	M 5	1000
60	5	0005.0	00050	48	14	29	37	30	6	43,5	23	30	M 5	500

# Specification

4

ST

NI

6

OR

GR

- Hollow shaft, adapter bushing
- Steel, blackened
- Stainless steel AISI 304
- Housing

Plastic (polyamide PA)

- Orange, RAL 2004
- Grau, RAL 7035
- Temperature resistant up to 80  $^{\circ}\text{C}$
- Oil and solvent resistant
- Digits white, Number wheels for integers black, for decimals red with additional scale
- ISO Fundamental Tolerances → Page 2151
- Plastic Characteristics → Page 2158
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

Position indicators GN 9534 are designed for attachment to configurable linear actuators. They are mounted to the spindle stem of the linear actuator using an adapter bushing and a grub screw. The directly driven counter with digital position display must be matched to the pitch of the threaded spindle.

The housing is welded by ultrasound, making it particularly sturdy, tight and compact. The foam rubber seal prevents the transmission of vibration to the counter and acts as a seal.

#### see also...

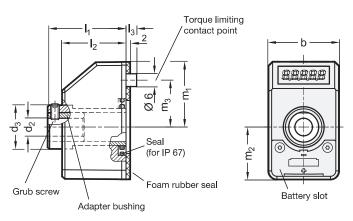
• More Information for Position Indicators → Page 394

How to order	1	d <sub>1</sub>
	2	р
	3	Туре
	4	Material
1 2 3 4 5 6	5	Installation (Front view)
GN 9534-30-4-R-ST-AN-OR	6	Color

# **Position Indicators**

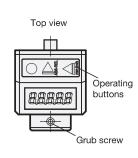
for Configurable Linear Actuators, Electronic Counter

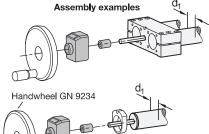






- Identification no.
- 1 Protection class IP 65
- 2 Protection class IP 67





Torque support GN 295.2





<b>d₁</b> Ø Linear actuator	b	<b>d</b> <sub>2</sub> H7	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	m <sub>1</sub>	m <sub>2</sub>	m <sub>3</sub>	Grub screw	LCD display Number of positions	Max. rpm
30	33,5	8	19,5	34	28,5	5,5	30,5	25	22	M 4	5	1000
40	48	12	28,5	41	34	6	40	32,5	30	M 5	6	1000
50	48	12	28,5	41	34	6	40	32,5	30	M 5	6	1000
60	48	14	28,5	41	34	6	40	32,5	30	M 5	6	1000

# **Specification**



OR

GR

- Housing Plastic (polyamide PA)
- Orange, RAL 2004
- Gray, RAL 7035
- Temperature resistant up to 50 °C
- Oil and solvent resistant
- · LCD display
- Hollow shaft, adapter bushing Stainless steel AISI 304
- O-ring seal Rubber NBR (Perbunan®) (only for identification no. 2)
- ISO Fundamental Tolerances → Page 2151
- IP Protection Classes → Page 2153
- Plastic Characteristics → Page 2158
- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

Electronic position indicators GN 9034 are designed for attachment to configurable linear units. They are mounted to the spindle stem of the linear actuator using an adapter bushing and a grub screw. The position indicators must be adjusted for the thread pitch and direction of the linear actuators. Power is supplied by a long-life battery.

The housing is welded by ultrasound, making it particularly sturdy, tight and compact. The foam rubber seal prevents the transmission of vibrations and acts as a seal.

# see also...

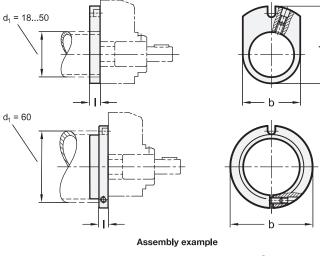
• More Information for Position Indicators → Page 394

How to order	1	d <sub>1</sub>
<b>û</b> â â	2	Identification no.
GN 9034-50-2-GR	3	Color

# **Torque Supports**

for Configurable Round Linear Actuators











▼ · · · · · · · · · · · · · · · · · · ·			
<b>d</b> <sub>1</sub> Ø Linear actuator	b	h	Length I
18	24	33	10
30	35	42	10
40	47	56,5	10
50	58	61	10
60	64	-	7

# **Specification**





• Grub screw DIN 913 Stainless steel AISI 304

- Stainless Steel Characteristics → Page 2166
- RoHS

# Information

Torque supports GN 295.2 are required for attaching a position indicator or a clamping plate to configurable linear actuators.

The torque supports are made of black anodized aluminum and are non-positively clamped to the linear actuator. With the open radial groove on one side, they prevent the position indicator or clamping plate from twisting.

# see also...

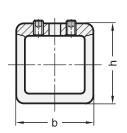
- Linear Actuators GN 2910 / GN 2920 / GN 2930 → Page 4 / 10 / 16
- Position Indicators GN 9034 (Electronic Counter) → Page 29
- Position Indicators GN 9534 (Mechanical Counter) → Page 28
- Clamping Plates GN 9734 → Page 27
- Handwheels GN 9234 → Page 26

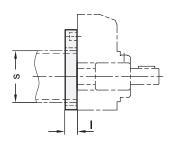
How to order	1	d <sub>1</sub>
GN 295.2-30-ELS	2	Finish

# **Torque Supports**

for Configurable Square Linear Actuators









## Assembly example



<b>▼</b>			
s ☑ Linear actuator	b	h	Length I
30	40	43,5	12
40	50	56,5	12
50	60	61,5	12

# **Specification**

- Aluminum
  Matte, ground finish
  MT
- Grub screw DIN 913 Stainless steel AISI 304
- RoHS

# Information

Torque supports GN 296.2 are required for attaching a position indicator or a clamping plate to configurable square linear actuators.

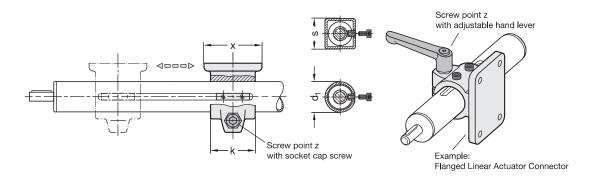
The torque supports are made of aluminum and are non-positively clamped to the linear actuator. With the open radial groove on one side, they prevent the position indicator or clamping plate from twisting.

# see also...

- Square Linear Actuators GN 2911 / GN 2921 / GN 2931
  - → Page 7 / 13 / 19
- Position Indicators GN 9034 (Electronic Counter) → Page 29
- Position Indicators GN 9534 (Mechanical Counter) → Page 28
- Clamping Plates GN 9734 → Page 27
- Handwheels GN 9234 → Page 26

How to order	1	s
GN 296.2-30-MT	2	Finish





Code no.		Mater	ial	Cross-	section	Interfering co	ntours	Slide insert	Hand lever
		AL	NI	d <sub>1</sub>	S	<b>k</b> Clamping length	<b>x</b> Flange	available	available as accessory
GN 131.1 GN 131.2 Page 1954		×	×	18	-	25	-	Yes	Yes
GN 132.1 GN 132.2 Page 1955		×	-	30 40 50 60	-	40 56 65 80	-	Yes	Yes
GN 132.15 GN 132.25 Page 1956		-	×	30 50	-	40 65	-	Yes	Yes
GN 133.1 GN 133.2 Page 1957		×	-	18 30 50	-	40 65	-	Yes	Yes
GN 134.1 GN 134.2 GN 135.1 Page 1978		×	-	30 40 50	30 40 50	50 60 76	-	No	Yes
GN 145.1 Page 1958	60	×	-	18	-	25	35	Yes	Yes
GN 146.1 GN 146.13 Page 1959		×	-	30 40 50 60	-	40 56 65 80	52 78 92 110	Yes	Yes
GN 146.15 GN 146.16 Page 1961		-	×	30 50	-	40 65	52 92	Yes	Yes
GN 147.1 Page 1980		×	-	-	30 40 50	50 76	50 76	No	Yes

Page 32 | Highlights - Configurable Linear Actuators

# **Linear Actuator Connectors**





Code no.		Mater	ial	Cross	-section	Interfering co	ntours	Slide insert	Hand lever
		AL	NI	d <sub>1</sub>	s	<b>k</b> Clamping length	x	available	available as accessory
<b>GN 162.1</b> Page 1963	0	-	×	18	-	40	-	Yes	Yes
<b>GN 163.1</b> Page 1964		×	-	30 40 50 60	-	50 70 85 100	-	Yes	No
<b>GN 163.15</b> Page 1965		-	×	30 50	<u>-</u>	50 85	-	Yes	Yes
<b>GN 165.1</b> Page 1981		×	-	-	30 40 50	58 91	-	No	Yes
<b>GN 273.1</b> Page 1969		×	-	18	_	25	-	Yes	Yes
<b>GN 274.1</b> Page 1970		×	-	30 40 50	-	40 65	-	Yes	Yes
<b>GN 277.1</b> Page 1971		×	-	18	-	25	-	Yes	Yes
<b>GN 278.1</b> Page 1972		×	_	30 40 50	-	40 65	-	Yes	Yes
<b>GN 191.1</b> Page 1966	00	×	×	18	-	25	-	Yes	Yes
<b>GN 192.1</b> Page 1967	0	×	-	30 40 50 60	-	40 56 65 80	-	Yes	Yes
GN 192.15 Page 1968	C-35	-	×	30 50	<u>-</u>	37 65	-	Yes	Yes

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