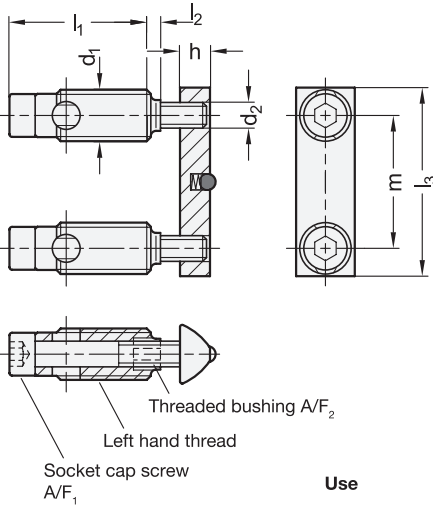
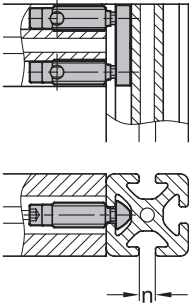




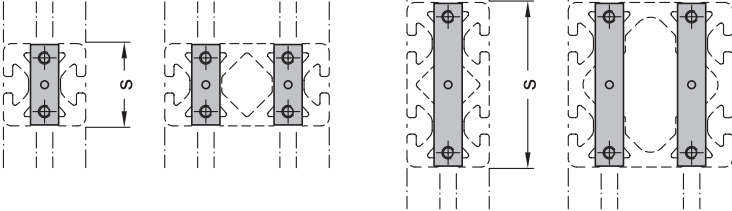
Installation



3 Profile type
S Heavy

4 Coding
D With 2 screws and double T-nut

Use



1 s	2 n	6 Bundle Pieces	d ₁ Self-forming thread	d ₂	h	l ₁	l ₂	l ₃	m	A/F ₁	A/F ₂	Tightening torque in Nm
30	6	2	S 10	M 5	7	32	-	28	17	4	5	8
40	8	2	S 10	M 5	6	32	-	36	24	5	6	14
60	6	2	S 10	M 5	7	32	-	58	47	4	5	8
80	8	2	S 12	M 6	7	34,5	2,5	76	64	5	6	14

Specification	5
Steel	
Zinc plated, blue passivated	SZ
RoHS	
Technical Information	Page
Assembly Instructions	QVX

Automatic connectors GN 23i fasten aluminum profiles at right angles and secure them against twisting. Machining of the profile is not necessary. The connection can be freely positioned and slid along the slot.

For assembly, first insert the socket cap screw along the slot and then screw in the lightly lubricated threaded bushing. Minor burr formation is possible. Automatic connectors are used in pairs opposite each other. If panels are used in the slot, they must be suitably pocketed.

Automatic connectors are supplied in bundles. The table shows the quantity included in each bundle.

see also...	Page
GN 23i Automatic Connectors (With Single T-Nut, Right-Angled Connection)	QVX
GN 23i Automatic Connectors (With Single T-Nut, End Face Connection)	QVX

How to order	1 s
	2 n
	3 Profile type
	4 Coding
	5 Material / Finish
	6 Bundle

GN 23i-408 S-D-SZ-2